



## **FITTING AND MAINTENANCE OF YOUR APS SAILDRIVE AUTOPROP**

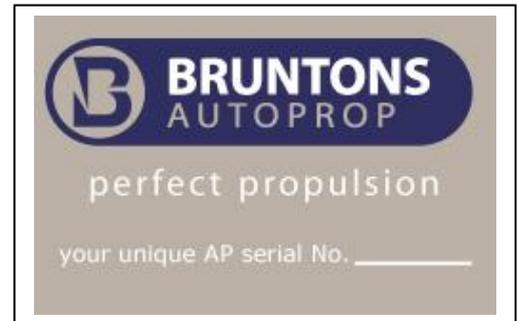
The Autoprop is supplied assembled, tested, and ready to fit your yacht. Observing the following notes will ensure correct fitting and trouble free service.

### **Tools required for maintenance and fitting/removal**

Selection of Allen keys  
Small flat blade screwdriver  
Socket spanner for propeller nut  
Loctite (thread locking compound)

### **Spare Parts**

Zinc anode with screws  
Bearing service kit  
Individual components  
Blade fitting and removal Instructions  
Corrosion resistant waterproof grease  
Grease gun  
Greasing nozzle (supplied with Autoprop)  
Replacement blades



### **Fitting**

1. After removing the old propeller clean any crustaceans on the spline and thread of the saildrive shaft.
2. Push the Autoprop on to the shaft making sure it fits snugly, use the spacers provided with the saildrive leg.
3. Smear loctite on the nut thread (12) and screw the new nut up tightly using the socket spanner provided.
4. Make sure that there is no movement when pushing the hub forward and aft, the Autoprop should now be secure.
5. Smear more loctite on the locking bolt (13A) and thread into the aft end of the saildrive shaft.
6. With a tightening action ensure the faces of the nut and bolt are flush. Make sure that the locking bolt is well secured. Do not over tighten.
7. Use more loctite on the thread of the M5 bolt (13B) and screw this into the hole on the locking bolt. This locks the bolt and nut together.
8. Fit anode using screws provided. You can paint some antifouling around the screw holes of the anode to help prevent the anode corroding around the screw holes.

### **Removal**

1. Remove the anode nose cone by removing the nylon screws
2. Remove the locking device from the shaft nut.
3. Unscrew the shaft nut and remove.
4. Remove the Autoprop from the shaft.

## **AUTOPROP MAINTENANCE**

Your new AVP Autoprop is fitted with greasing channels in each blade; therefore blade removal is not necessary in order to re-grease your Autoprop. The Autoprop needs to be re-greased once every year. Alternatively grease whenever you haul the boat for anti fouling.

The Autoprop needs good protection from electrolytic and chemical corrosion. Ensure that you replace the anode each year. For extra protection it is advisable to fit a shaft anode or shaft brushes connected to a hull anode, as the Autoprop anode will only protect the Autoprop.

The bearings should not need replacement for upwards of 700 to 1000 engine hours, depending on power of your engine and usage. It may be prudent to check the bearings and the seals after 700 engine hours. Eventually, the bearings will need replacing. This is a straightforward procedure covered in the maintenance sheet supplied with our bearing kit. To order this kit simply contact your Autoprop distributor and advise your AP number stamped on the blades.

Your Autoprop is fitted with a rubber insert. This acts as a torsion damper in the unlikely event of striking a solid object under power. The rubber insert will protect the saildrive in this instance and will help absorb the impact. The rubber insert will need replacing periodically, as it is prone to perishing. We recommend that the insert be replaced after 4 or 5 season's use.

## **GREASING YOUR AUTOPROPS BEARINGS**

You will see these channels on the blade palm situated near the bearing mechanism (7). Inserted into a 5mm diameter hole you will find a pan head screw, which is fastened into the blade using an Allen key. The retaining cap (1) facilitates a grease exit hole sealed with a pan head socket screw and this also needs to be removed when greasing. O-rings are fitted to these grease channel screws.

Always use good quality waterproof grease as supplied by your Autoprop distributor.

A special grease nozzle is supplied with your Autoprop, which fits into the greasing channel. This nipple will attach to a hose type grease gun.

### **Greasing procedure**

1. Remove the pan head screws from the grease channel (7) on the blade.
2. Fit the grease nipple by screwing it into the grease channel (7) on the blade and connect to the grease gun.
3. Remove the grease exit screw (1) in the retaining cap.
4. Your hub can now be applied with the grease. Pump the gun until the new grease pushes through the grease exit hole. You may need to rotate the blade, working the new grease around the bearing.
5. Clean any excess grease from the retaining cap and replace the pan head screw (1) with the o-ring.
6. Remove the grease nipple and clean the excess grease and replace the grease channel screw.
7. Ensure that all three blades are greased as per instructions.

### **LAYING-UP.**

Whenever you haul-out for antifouling or laying-up for example, the Autoprop needs to be given a high-pressure wash before it has a chance to dry out. This will remove any deposits or growth from the propeller. After this, rotate the blades by hand to ensure they are free moving. At this stage re-greasing can be carried out to the Autoprop. **Ensure that you grease the Autoprop bearings before laying up your yacht for a long period.**

### **Automatic Variable Pitch**

The Autoprop's blades are custom designed by Brunton's Propellers for the particular power, shaft revolutions, and vessel speed. The components of hydrodynamic and centrifugal forces balance, to set the blades at the correct pitch angle. As the yacht's speed or engine revolutions change, the blades will automatically readjust to keep the optimum angle of attack to the water flow at all time.

### **Feathering your Autoprop under sail**

All you need to do, is to stop the engine whilst motoring in ahead, and thereafter leave the engine engaged in ahead. With engines fitted with some hydraulic gearboxes, engage your shaft lock. Your Autoprop distributor will be able to advise you if this is necessary. Details of the Autolock manufactured by Brunton's Propellers are also available on request

### **Heavily fouled Autoprop blades**

The performance of the Autoprop will be impaired by marine growth just as any conventional propeller. With heavy fouling, thrust diminishes, and there is a reduction in the maximum engine revolutions attainable. However, the Autoprop will still pitch correctly. In areas of high fouling, smoothly coating the Autoprop with a high quality marine propeller antifouling may help to reduce the amount of growth.

### **Manoeuvring characteristics of the Autoprop?**

Due to the self pitching action of the Autoprop, manoeuvring is different to conventional propellers. Firstly, in most cases, there is noticeably less 'prop-walk' experienced. This is due to the finer pitch setting at low speeds giving a reduced 'paddle wheel' effect. Secondly, due to this finer pitch, at low speeds there is less 'bite' felt when engaging ahead or astern from a standstill. This means that more engine revolutions than normal should be used when moving off from a standstill, or at very low speeds. Once some speed has been attained, the engine revolutions may be reduced.

This unique feature of the Autoprop, enables the full power of the engine to be used in situations such as towing, or in emergencies. With conventional propellers the pitch is too coarse at very low speeds, the engine cannot achieve its full revolutions, and therefore full thrust is not achievable.

### **Damaging your Autoprop**

The Autoprop is some 40% stronger than conventional propellers, as it is made from a special high grade bronze alloy called Superston. The high resistance to impact damage means that you are less likely to damage the Autoprop. In the unlikely event that a blade becomes damaged, you only need to replace that blade, and not the complete Autoprop.

### **Fitting a new engine or gearbox with the Autoprop**

It is not usually necessary to fit a new Autoprop when re-engining your yacht. Unless the new engine or gearbox necessitates a large change in the diameter of Autoprop needed, Brunton's Propellers can supply replacement blades only, matched to the new engine or gearbox. This will reduce the cost of your new installation.

### **Fitting a rope cutter with the Autoprop**

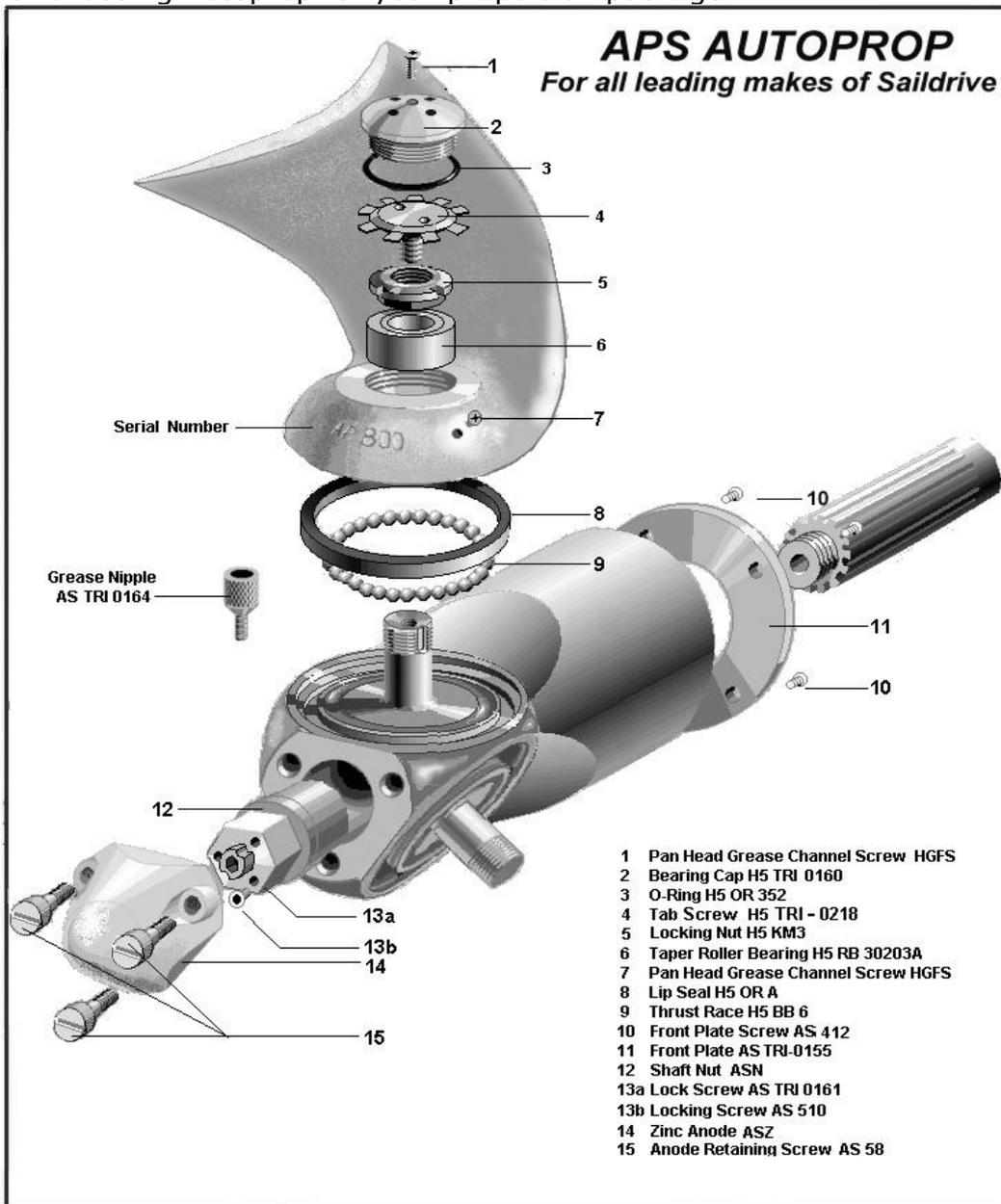
You may fit a rope cutter with the Autoprop in the same way as any other propeller. However you will need to purchase a special face-plate which can be fitted to the Autoprop in order to accommodate the "stripper" rope cutter

Follow the manufacturers fitting instructions for or three bladed propellers.

## Warranty

The Autoprop is guaranteed against faulty materials or workmanship for one year from installation.

Thank you for choosing Autoprop for your propulsion package.



## Torque settings for shaft nuts

40Nm 30ft/lb	or	60Nm or 45ft/lb	70Nm or 50 ft/lb	100Nm or 75ft/lb	125Nm or 75ft/lb
M14 X 2.0		M16 X 2.0	M16 x 1.5	M20 x 2.0	M20 X 2.5
M14 X 1.5		5/8" BSW	5/8" BSF		3/4 BSW
1/2" UNC		5/8" UNC	5/8" UNC		3/4" UNC
1/2" BSF					

135Nm or 100ft/lb	160Nm or 115ft/lb	225Nm or 165ft/lb
M20x1.5	7/8" UNC	M24 x 2.0
3/4" BSF		1" BSF
3/4" UNC		1" UNF